

Date: Friday, 23/01/2009 8:46:16 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 45180	
Estimate Number : 12834	
P.O. Number :	Part Number : D33353
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D3335 REVC
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 43450	Material :
Written By :	Due Date : 05/02/2009 Qty : 10 Um : Each
Checked & Approved By : <u>JUD 09.01.23</u>	
Comment : Est. A 06.02.10 New issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3335	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Spring B 44089 → 10x JS 09/01/09

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut spring as per dwg D3335 B JS 09/01/09

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP JS 09/01/09 (H)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 ID & STOCK ST86 JS 09/01/09 (V10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE JS 09/02/02 (H)

Job Completion



JUD 09.01.29 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

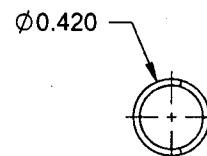
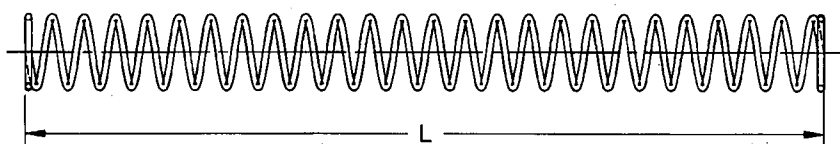
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.12.19		TITLE SPRING	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED
06/03/09
[Signature]

SPECIFICATION CONTROL DRAWING



UNDER REVIEW
08.05.05 P&T
ADD SPRING
PITCH

OK
P&T 09.01.23

DART P/N	L (in)	
D3335-1	4.38	
D3335-3	7.63	<i>[B]</i>
D3335-5	1.20	<i>[C]</i>

NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
- 2) MATERIAL: SPRING STEEL, Ø0.035 WIRE
- 3) FINISH: LPS PROCYON
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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